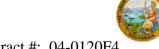
DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES Office of Structural Materials Quality Assurance and Source Inspection

Bay Area Branch 690 Walnut Ave.St. 150 Vallejo, CA 94592-1133 (707) 649-5453 (707) 649-5493



Contract #: 04-0120F4

Cty: SF/ALA Rte: 80 PM: 13.2/13.9

File #: 1.28

WELDING INSPECTION REPORT

Resident Engineer: Siegenthaler, Peter **Report No:** WIR-026234 Address: 333 Burma Road **Date Inspected:** 31-Aug-2011

City: Oakland, CA 94607

OSM Arrival Time: 730 **Project Name:** SAS Superstructure **OSM Departure Time:** 1600 **Prime Contractor:** American Bridge/Fluor Enterprises, a JV

Contractor: American Bridge/Fluor Enterprises, a JV **Location:** Job Site

CWI Name: N/A**CWI Present:** Yes No **Inspected CWI report:** Yes N/A **Rod Oven in Use:** Yes No No N/A Yes N/A N/A **Electrode to specification:** No **Weld Procedures Followed:** Yes No N/A **Qualified Welders:** Yes No **Verified Joint Fit-up:** Yes No N/A N/A Yes No N/A **Approved Drawings:** Yes No **Approved WPS:** Yes No N/A **Delayed / Cancelled:**

34-0006 S.A.S. components **Bridge No: Component:**

Summary of Items Observed:

The Quality Assurance Inspector (QAI), Scott Croff, was present at the Self Anchored Span (SAS) job site to observe the scheduled fabrication and welding of components for the SFOBB project.

The QAI reviewed contract related documents including the submitted and approved Welding Quality Control Plan (WQCP) and approved revisions to the WQCP. The QAI completed reviewing submittal 1536R74 and generated a TL-20 report. The QAI noted that there is 1 category C comment regarding electroslag welding documentation that the contractor is withholding and the department is asking for it to be submitted. Reference the appropriate TL-20 report for additional information.

The QAI made observations of the voyage offload at Pier 7. The QAI noted that the main OBG components are being removed from the freighter and placed onto barges. The QAI noted that architectural housings and closure plates have been removed from the OBG segments and are being stored on various barges as well. The QAI was informed that post arrival inspection of the primary components will take place on September 2nd and additional days as needed. This work was in progress at the end of the shift.

Summary of Conversations:

The QAI relayed the status of the submittal review and pier 7 activities to the QAI Lead Bill Levell. Except as described above, there were no other notable conversations.

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Nina Choy (510) 385-5910, who represents the Office of Structural Materials for

WELDING INSPECTION REPORT

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your project.

Inspected By: Croff,Scott Quality Assurance Inspector

Reviewed By: QA Reviewer Levell,Bill